

IGR Conversion Kits

Section 1

Remove sash

Section 2

Unscrew and remove sash covers and sash profile.

Dispose of No2 (sash profile) and screws for this profile.

Section 3

Remove bottom sash cover and dispose of.

Remove old glazing unit.

Remove 2 or 3 bottom glazing clips (may need to be drilled out) and fit black sheradised replacements in IGR kit in same fixing holes , using black sheradised roundhead screws. (T15 Torx bit will be required)

Section 4

Fit replacement IPL - careful this will be a lot heavier! - ENSURE CORRECT UNIT ORIENTATION. - Use distance blocks

Section 5

Fit new bottom sash cover as supplied in IGR kit - first remove backing to pre applied sealant.

Fix using 2 or 3 black sheradised roundhead machine screws (pozi drive head)

Section 6

Apply the supplied sealant to new supplied sash profile, ensuring the corners are sealed correctly.

Section 7

Fit sash profile and fix with supplied silver csk screws (T15 - Torx) - Some of these fixings may not line up with the original fixings.

Do not over tighten.

Replace sash covers

Section 8

Ease sash profile onto glazing unit - use fingers - not screwdriver.

Prior to refitting sash ease the edges of frame side covers using pliers or gloved hands to ensure covers do not foul the new larger sash profile.

Refit sash and close. Check sash profile is not fouling these frame covers and adjust if necessary.